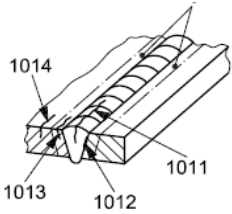
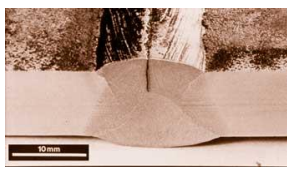
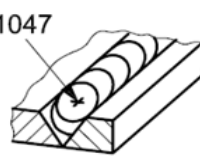

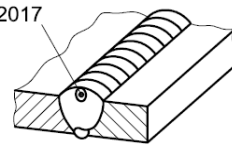

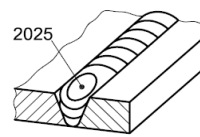

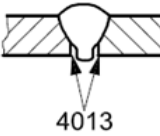


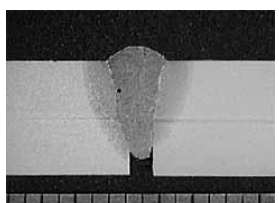
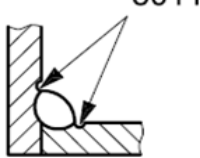

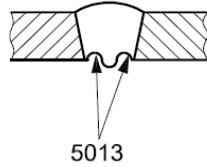
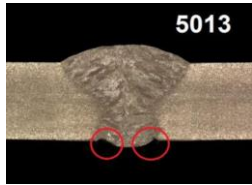
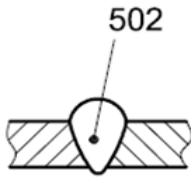
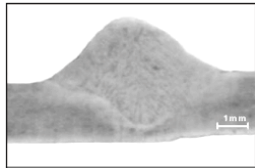
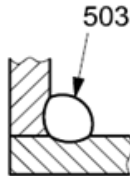

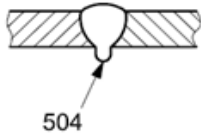

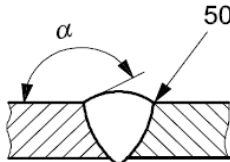

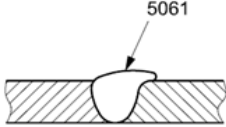

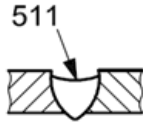
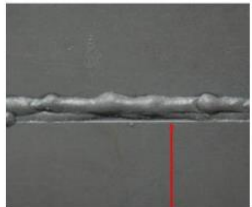
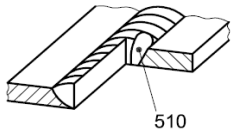

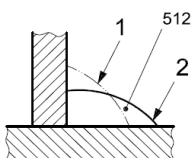

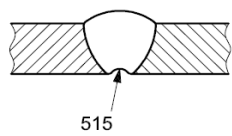
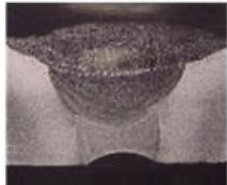

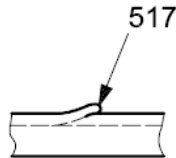

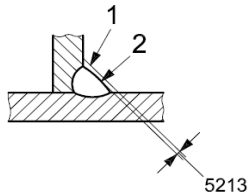

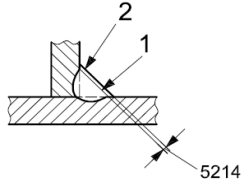



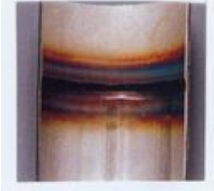
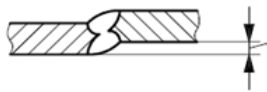
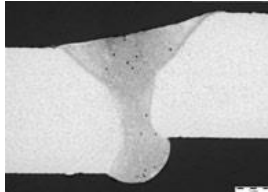


OVERZICHT LASONVOLKOMENHEDEN STAAL EN ISO 5817

Nummer imperfectie in ISO 5817	Naam imperfectie	Nummer imperfectie in ISO 6520-1	Figuur imperfectie	Foto imperfectie
1.1	Scheur	101 / 102		
1.2	Kraterscheur	104		
1.3	oppervlakteporie	2017		
1.4	eindkrater	2025		
1.5	bindingsfout	4013		
1.6	onvolkomen doorlassing in de grondlaag	4021		
1.7	Doorlopende/ onderbroken inkarteling	5011/5012		

Nummer imperfectie in ISO 5817	Naam imperfectie	Nummer imperfectie in ISO 6520-1	Figuur imperfectie	Foto imperfectie
1.8	Krimpgroeven	5013		
1.9	Lasoverdikte	502		
1.10	Te bolle hoekklas	503		
1.11	Overmatige doorlassing	504		
1.12	Onjuist aangevloeide las	505		
1.13	Overbloeiing	506		
1.14	Onvolledige lasnaadvulling	511		

Nummer imperfectie in ISO 5817	Naam imperfectie	Nummer imperfectie in ISO 6520-1	Figuur imperfectie	Foto imperfectie
1.15	Doorbranding	510		
1.16	Overmatige asymmetrische hoeklas	512		
1.17	Holle doorlassing	515		
1.18	Poreusheid in de laswortel	516		
1.19	Slechte herstart	517		
1.20	Onvoldoende keelhoogte	5213		
1.21	Overmatige keelhoogte	5214		

Nummer imperfectie in ISO 5817	Naam imperfectie	Nummer imperfectie in ISO 6520-1	Figuur imperfectie	Foto imperfectie
1.22	Ontsteekplaats	601		
1.23	Lasspatten	602		
1.24	Aanloopkleuren	610		
3.1	Uitlijnigheid	507		
3.2	Onjuiste vooropening bij hoeklassen	617	